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D2282-043
Job Sheet 183573



comande 22 novembre

Part No: D2282-043

Job Qty: 25 ea

Part Name: Saddle Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	10/22/18	10/22/18	0.00	0.00	Start Up Large Fab-1		DXC 18/11/06
100	Large Fab	25 pcs	10/22/18	10/22/18	0.00	10.29	Large Fab 1		DXC 18/11/06
120	QC	25 pcs	10/22/18	10/22/18	0.00	0.00	QC9		EL
160	Packaging	25 pcs	10/22/18	10/22/18	0.00	0.00	Packaging3		smf
170	QC21-SA	25 Ea	10/22/18	10/22/18	0.00	0.00	QC21		21 NOV 15 2018

Part Op 100 - 1-Weld as per D2282-043 Saddle Assembly A/RER316L SS Filling Rod M136585 Dwg Rev E Grind
Descriptions: weld with rough pad and brown pad, take all welding marks out and deburr holes***DO NOT TAKE RED AND BLUE
PAD TO BUFF PART***
160 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2281	Jack Saddle	25 Ea (1 ea)	90-Start up Operation	5114505 (30)
D2282-7	Tube	50 Ea (2 ea)	90-Start up Operation	5106835 (10) 5113874 (2) 5113866 (78)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2281	25	70	0
	D2282-7	50	3	0

Part Specifications

Specifications could not be found.



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Plex 9/20/18 2:34 PM Dart.lajeunesse.marie

Container No: S124832



Part: D2282-043

Job No: 183573

Serial No/Batch: S124832

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/06/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER :							